

## “Full” Decommission & “Full” Recommission Package

### “Full” Decommission

Mazak responsibilities: -	Mazak responsibilities: -
De-FULL (Lathe machine)	De-FULL (Machining Centre)
<ul style="list-style-type: none"> <li>o Full geometric check - to include absolute level, actual level, turret test bar, turn on main spindle, tailstock alignment, spindle test bar run out, set strokes &amp; calibrate tool eye)</li> <li>o Back up machine data</li> <li>o Remove all tooling from turret / magazine</li> <li>o Remove guarding, if applicable</li> <li>o Disconnect coolant system and all ancillary equipment</li> <li>o Disconnect from transformer</li> </ul>	<ul style="list-style-type: none"> <li>o Full geometric check - to include absolute level, actual level, squares, strokes, test bar run outs test bar alignments &amp; tool measure calibration</li> <li>o Back up machine data</li> <li>o Remove all tooling from magazine</li> <li>o Remove guarding, if applicable</li> <li>o Disconnect coolant system and all ancillary equipment</li> <li>o Disconnect from transformer</li> </ul>
Customer responsibilities: -	Customer responsibilities: -
<ul style="list-style-type: none"> <li>o To supply all axis clamps</li> <li>o To remove tooling, fixtures, swarf and coolant prior to decommission</li> <li>o To disconnect power and air supplies from the machine before move</li> <li>o To ensure clear and accessible working areas</li> </ul>	<ul style="list-style-type: none"> <li>o To supply all axis clamps</li> <li>o To remove tooling, fixtures, swarf and coolant prior to decommission</li> <li>o To disconnect power and air supplies from the machine before move</li> <li>o To ensure clear and accessible working areas</li> </ul>

### “Full” Recommission

Mazak responsibilities: -	Mazak responsibilities: -
Re-FULL (Lathe machine)	Re-FULL (Machining Centre)
<ul style="list-style-type: none"> <li>o Remove axis clamps</li> <li>o Check absolute level</li> <li>o Refit all tooling to turret / magazine</li> <li>o Check actual level</li> <li>o Full geometric check and adjustment</li> <li>o Run tool-change</li> <li>o Run spindles to check for noise</li> <li>o Run axes to check for noise</li> <li>o Back up machine data</li> <li>o Test coolant system</li> <li>o Refit guarding, if applicable</li> <li>o Local supply to connect ancillary equipment</li> <li>o Supply &amp; install RD password</li> </ul>	<ul style="list-style-type: none"> <li>o Remove axis clamps</li> <li>o Check absolute level</li> <li>o Check actual level</li> <li>o Refit all tooling to magazine</li> <li>o Check squares</li> <li>o Check strokes</li> <li>o Calibrate tool measure</li> <li>o Run tool-change</li> <li>o Run pallet-change</li> <li>o Run spindles to check for noise</li> <li>o Run axes to check for noise</li> <li>o Back up machine data</li> <li>o Test coolant system</li> <li>o Refit guarding, if applicable</li> <li>o Local supply to connect ancillary equipment</li> <li>o *Supply &amp; install RD password</li> </ul>
Customer responsibilities: -	Customer responsibilities: -
<ul style="list-style-type: none"> <li>o To fill coolant tanks</li> </ul>	<ul style="list-style-type: none"> <li>o To fill coolant tanks</li> </ul>