"Quick" Decommission & "Quick" Recommission Package

"Quick" Decommission

Mazak responsibilities: - De-QUICK (Lathe machine)	Mazak responsibilities: - De-QUICK (Machining Centre)
o Check absolute level o Check turret test bar and mill spindle alignment o Check spindle(s) for noise o Fix all axis clamps o Back up machine data o Disconnect from transformer	o Check absolute level o Check squares o Check spindle(s) for noise o Fix all axis clamps o Back up machine data o Disconnect from transformer
Customer responsibilities: -	**Customer responsibilities: -**
o To supply all axis clamps o To remove tooling, fixtures, swarf and coolant prior to decommission o To disconnect ancillary equipment o To disconnect power and air supplies from the machine before move o To ensure clear and accessible working areas	o To supply all axis clamps o To remove tooling, fixtures, swarf and coolant prior to decommission o To disconnect ancillary equipment o To disconnect power and air supplies from the machine before move o To ensure clear and accessible working areas

"Quick" Recommission

Mazak responsibilities: - Re-QUICK (Lathe machine)	Mazak responsibilities: - Re-QUICK (Machining Centre)
o *Remove axis clamps o *Check absolute level o *Check turret test bar and mill spindle alignment o Check spindles for noise o *Check all axes for noise o *Back up machine data o *Supply & install RD password	o Remove axis clamps o Check absolute level o Check squares o Check spindle alignment o Check spindles for noise o Check all axes for noise o Back up machine data o Supply & install RD password
Customer responsibilities: -	**Customer responsibilities: -**
o To reconnect power and air supplies prior to recommission o To refit and refill coolant tanks o To ensure clear and accessible working areas o To arrange local suppliers to reconnect ancillary equipment	o To reconnect power and air supplies prior to recommission o To refit and refill coolant tanks o To ensure clear and accessible working areas o To arrange local suppliers to reconnect ancillary equipment

For any installation or relocation related queries, please email installations@mazak.co.uk
Alternatively please call 01905 752000